



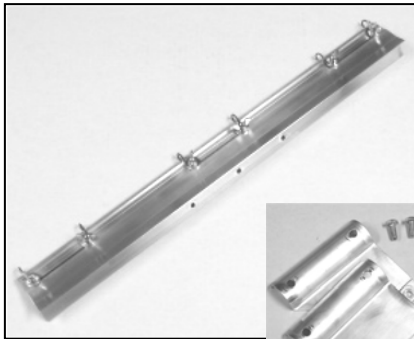
**SEYMOUR
MIDWEST**

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Wire Gauge Rake Assembly Instructions



Tools Needed for Assembly:

- 7/16" wrench (two)

Parts Shipped with Unit:

- Head assembly (3 wires and hardware included)
- Threaded handle adapter or aluminum handle (not pictured)
- Gusset brace (set of 2 – one gusset is labeled)
- Bolt bag for braces



Gusset Brace Instructions:

1. Slide slotted handle or threaded handle adapter over the center hole on the aluminum frame.
2. Position labeled gusset on bottom of handle/adapter, and the other gusset on top of the handle/adapter as shown.
3. Insert the two longest bolts through the top gusset, the handle/adapter and the bottom gusset. Insert the two shorter bolts through the two remaining holes on the frame.
4. Tighten all nuts, being careful not to over-tighten. Over-tightening hardware may result in crushing the handle, thereby compromising its strength.



To Adjust Coating Thickness:

1. Loosen all six wing nuts (B).
2. Slide gate (A) up or down to desired depth (C) and tighten two outside wing nuts.
3. Check setting (C) again and tighten remaining wing nuts before using.

Note: This unit has been assembled at the factory for 0" to 3/8" thickness. To obtain 13/32" to 5/8" maximum thickness, gate (A) should be removed and turned upside down then re-installed as the adjustment slot is offset to one side.

FULL WARRANTY

All Seymour Midwest products carry a full warranty against manufacturer defects in quality and workmanship. Products which have been abused or worn out from normal use are excluded from this warranty. We reserve the right to replace or issue credit on an individual basis.

REPLACEMENT PARTS LIST
See Reverse Side

PK90113
01/21/15

WIRE GAUGE RAKE REPLACEMENT PARTS

SP10127	Head – 14”
SP30064	Gate – 14”
SP10052	Head – 24”
SP30040	Gate – 24”
SP10049	Head – 36”
SP30035	Gate – 36”
SA30009	Braces - Gusset (Set of 2)
SP20025	Threaded Handle Adapter
SA20172	Handle - 66” yellow aluminum powder-coated w/black grip
SA20171	Handle - 82” yellow aluminum powder-coated w/black grip
RM60032	Carriage Bolt –5/8” ¼-20 (Each) (requires 4 [14”], 6 [24”] or 8 [36”])
RM60038	Nylon Washer (Each) (requires 4 [14”], 6 [24”] or 8 [36”])
RM60035	Nut – wing ¼-20 (Each) (requires 4 [14”], 6 [24”] or 8 [36”])
SA60023	Bolt bag: 4 bolts, 4 loc nuts (for handle attachment)
68611	Hardened Wire – (set of 3)
68616	Hardened Wire – (set of 4)