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Twist Brace **Assembly Instructions**



Tools Needed for Assembly

- 7/16" wrench (two)

Parts Shipped with Unit:

- Head with riveted twist braces
- Bolt bag for brace
- Aluminum handle with cap (not shown)



Assembly Instructions for Handle:

1. Slide slotted end of handle over center hole on aluminum head.
2. Align holes and insert shorter bolt. Do not tighten until all hardware is in place.



Twist Brace Instructions:

1. Rotate ends of braces out to handle. Align holes of braces with the handle as shown, and insert the longer bolt.
2. Start both loc nuts on bolts. Use wrenches to tighten, being careful not to over tighten. Over tightening may result in crushing the handle, thereby compromising its strength.

FULL WARRANTY

All Seymour Midwest products carry a full warranty against manufacturer defects in quality and workmanship. Products which have been abused or worn out from normal use are excluded from this warranty. We reserve the right to replace or issue credit on an individual basis.

REPLACEMENT PARTS LIST

See Reverse Side

PK90331
01/21/15

YARDPRO RAKE REPLACEMENT PARTS LIST

SA10158	Head – 14” with riveted braces
SA10126	Head – 17” with riveted braces
SA10010	Head – 24” with riveted braces
SA10058	Head – 30” with riveted braces
SA10011	Head – 36” with riveted braces
SA10057	Head – 42” with riveted braces
SA10012	Head – 48” with riveted braces
SA20006	Handle – 66” blue powder coated aluminum w/ metal cap
SA20118	Handle – 60” blue powder coated aluminum w/6” green vinyl grip (for 14” and 17” heads)
SA60009	Bolt Bag: 2 bolts, 2 loc nuts
SP50084	Nickel Cap – 1 1/8”

DUAL PURPOSE (DOUBLE PLAY) RAKE REPLACEMENT PARTS LIST

SA10117	Head – 17” with riveted braces
SA20118	Handle – 60” blue powder coated aluminum w/6” green vinyl grip
SA60009	Bolt Bag: 2 bolts, 2 loc nuts
SP50003	6” Green Vinyl Grip

PRO TURF LUTE REPLACEMENT PARTS LIST

SA10125	Head – 18” with riveted braces
SA20118	Handle – 60” blue powder coated aluminum w/6” green vinyl grip
SA60009	Bolt Bag: 2 bolts, 2 loc nuts
SP50003	6” Green Vinyl Grip